

Work Order ID 148577

Tuesday, July 05, 2016 3:08:01 PM

148577

Page 1

Item ID: 646.3011 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: RH Half
Start Date: 6/13/2016 Start Qty: 8.00 ***8*** Cust Item ID:
Required Date: 7/5/2016 Req'd Qty: 8.00 ***8*** Customer:
Reference:

Approvals: Process Plan: DAS Date: JUL 12 2016 Tooling: _____ Date: _____ Run Start ***NR1***
QC: 21 Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***
9-89

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
646.3000	N/C								
100	BAND SAW	0.00				8			16-9-2
100									
Bandsaw	Memo	0.01							
Jeaspa Bandsaw	Cut Blank at 9.700"								
110	HAAS CNC VERTICAL MACHINING #1	0.17				8			16-9-6
110									
HAAS 1	Memo	0.28							
HAAS CNC vertical machine #1	1-Machine per folio FB158 DWG REV: <u>N/C</u> FOLIO REV: <u>4A</u>								
	2- deburr and break all sharp edges								

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐		No Re-verification ☐		Pressure/Forced ☐		Temperature/Cure ☐	
Design ☐		Operator ☐		Bending ☐		Set-up ☐	
Doc/Data ☐		Offset/Setup ☐		Centre Not Concentric ☐		BOM/Route ☐	
Equip/Tooling ☐		Supplier ☐		Cracks ☐		Broken/Damage/Defect ☐	
Handling/Pre ☐		Training ☐		Crimp/Kink/Ripple/Wave ☐		Inspection Incomplete/Unqualified ☐	
Material ☐		Use for Testing ☐		Cuffs ☐		Contamination ☐	
Internal Transport ☐		Poor Information ☐		Crushing ☐		Countersink ☐	
Tribal Knowledge ☐		Rushing ☐		Heat Treat ☐		Cut Too Short ☐	
LOA ☐		Product Improvement ☐		Wave/Twist in Tube ☐		Instructions Incomplete/Unclear ☐	
Substation ☐		Process Improvement ☐		Marks/Chatter ☐		Drill Holes ☐	
Past Expiry Date ☐		Manufacturing Process ☐		OTHER : _____			
Misidentified ☐		Past Due ☐					

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148577

Page 2

Item ID: 646.3011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: RH Half

Start Date: 6/13/2016 Start Qty: 8.00

8

Cust Item ID:

Required Date: 7/5/2016 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC1- Inspection performed by CMM

0.00

120

QC

Quality Control

Memo

Inspect on CMM as per folio CMMA029.

DWG REV: _____

CMM PROG. REV: _____

0.03

2/16/9-6

130

QC8- Inspect parts - second check

0.00

130

QC

Quality Control

Memo

0.03

8

8

DAS

44

9-89

16-09-00

140

Outsource process-Anodize per QSI017 4.1.10.1

0.00

140

Outsource4

Outsource process - Anodize

Memo

Issue P/O to ATG : 33573

239.99

1- Black Anodize as per Dwg 646.3000

2- PRIME AS PER DWG, SEE NOTE #2

Certification of Comformity is required

8

SEP 08 2016

DAS

13

9-89

DQA: _____ Date: _____

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240 24 25.0				Completed By	
				Lead hand / Supervisor Approval Verification	
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Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Receive & Inspect for Damage & Mat'l Certs	0.00							
150									
Packaging	Memo	0.03							
Packaging									
155	QC5- Inspect part completeness to step on W/O	0.00							
155									
QC	Memo	0.03							
Quality Control									
180	Identify as per dwg & Stock Location: <u>SHD</u>	0.00							
180									
Packaging	Memo	0.01							
Packaging	***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***								

Handwritten notes: CCK102, 8x SP16 9-28, 8, 6, SEP 29 2016, DAS 38 9-89, SFP 29 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
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Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
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Page 4

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Cust Item ID:

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

190

QC21 - Final Inspection - Work Order Release

0.00

190DAS
21
9-89

SEP 30 2016

QC

Memo

0.01

Quality Control

DAS
21
9-89

SEP 30 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
		OTHER : _____			

Picklist Print

Tuesday, July 05, 2016 3:08:00 PM

Page 1

Work Order ID: 148577

148577

Parent Item: 646.3011

646.3011

Parent Item Name: RH Half

Start Date: 6/13/2016

Required Date: 7/5/2016

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP REV:A NEW ISSUE 13/01/14 JFS VERIFY BY: JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M7075T6B6.000X0.250		Purchased	No			100	f	17.2350	0.809	6.812631			

M7075T6B6 000X0 250

7075-T6 BAR 6.000" X 0.250"

22/6-9-2

Location

Loc Qty

Loc Code

MAT005

17.235

M133426

3.125

M133829

0.79

M134701

13.32

135288

6.5

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

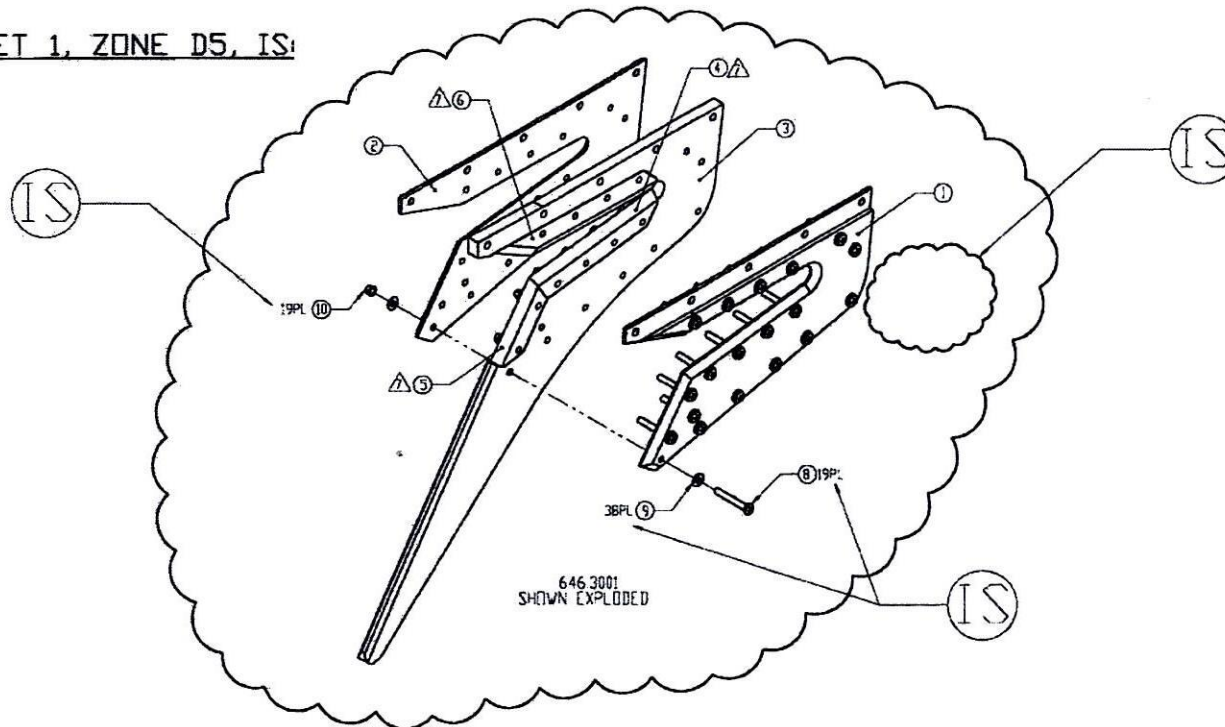
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
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Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 02195			SHEET 1 OF 4	
	DWG NO. 646.3000	REV: N/C	PREPARED BY S. HUFF	DATE: 01/05/09	EFFECT ON DWG ☐ INC. ☒ UNINC.
	DWG TITLE: LOWER CUTTER ASSY				
	APPROVED BY: ENGR <i>[Signature]</i>	MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: NEXT ORDER	
TRANSACTION CODES (TC) A-ADD C-CREATE R-REVISE D-DELETE	REASON: REMOVED RIVETS IN FAVOR OF ADDITIONAL SCREWS				

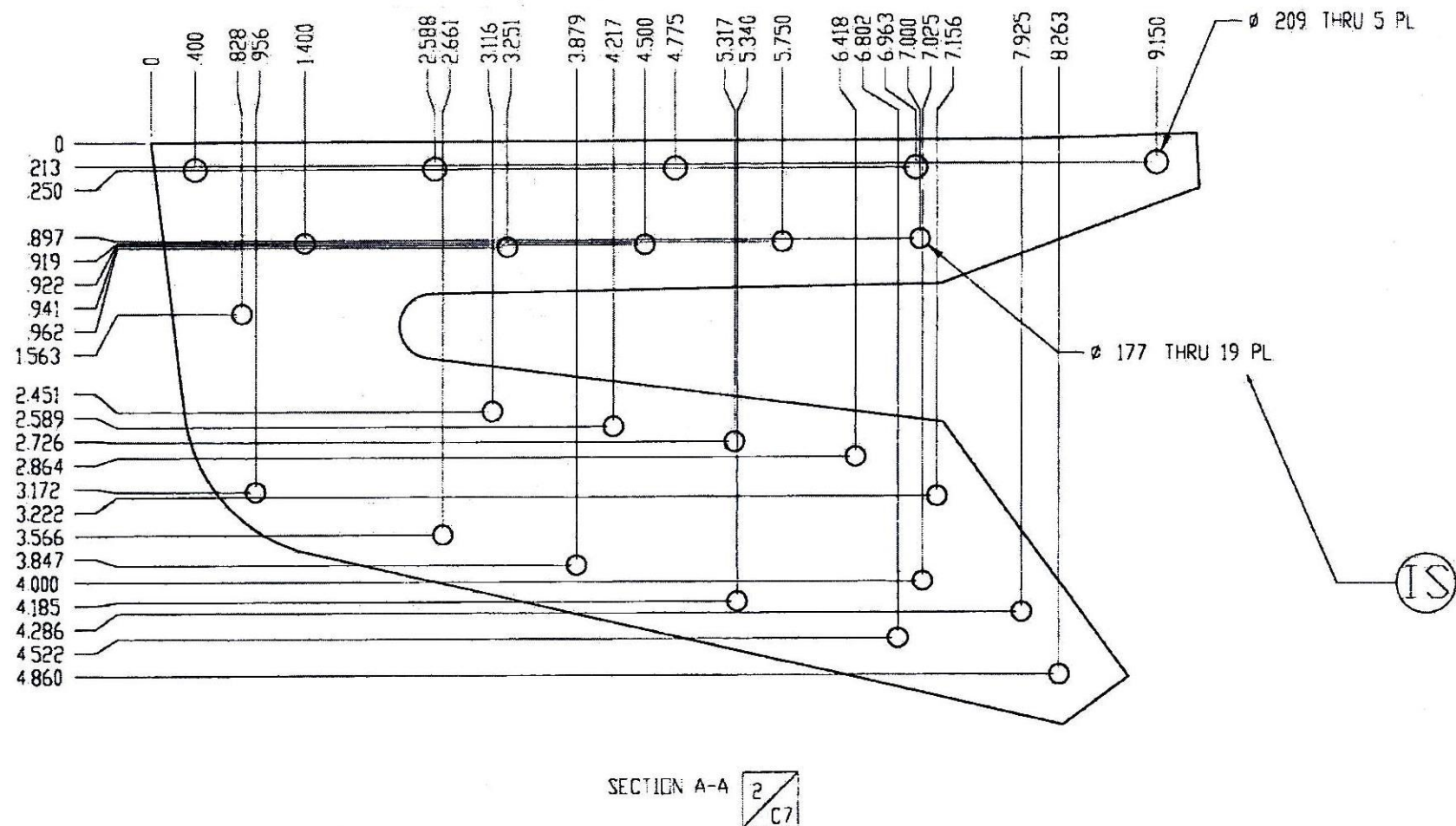
SHEET 1, ZONE D5, IS:



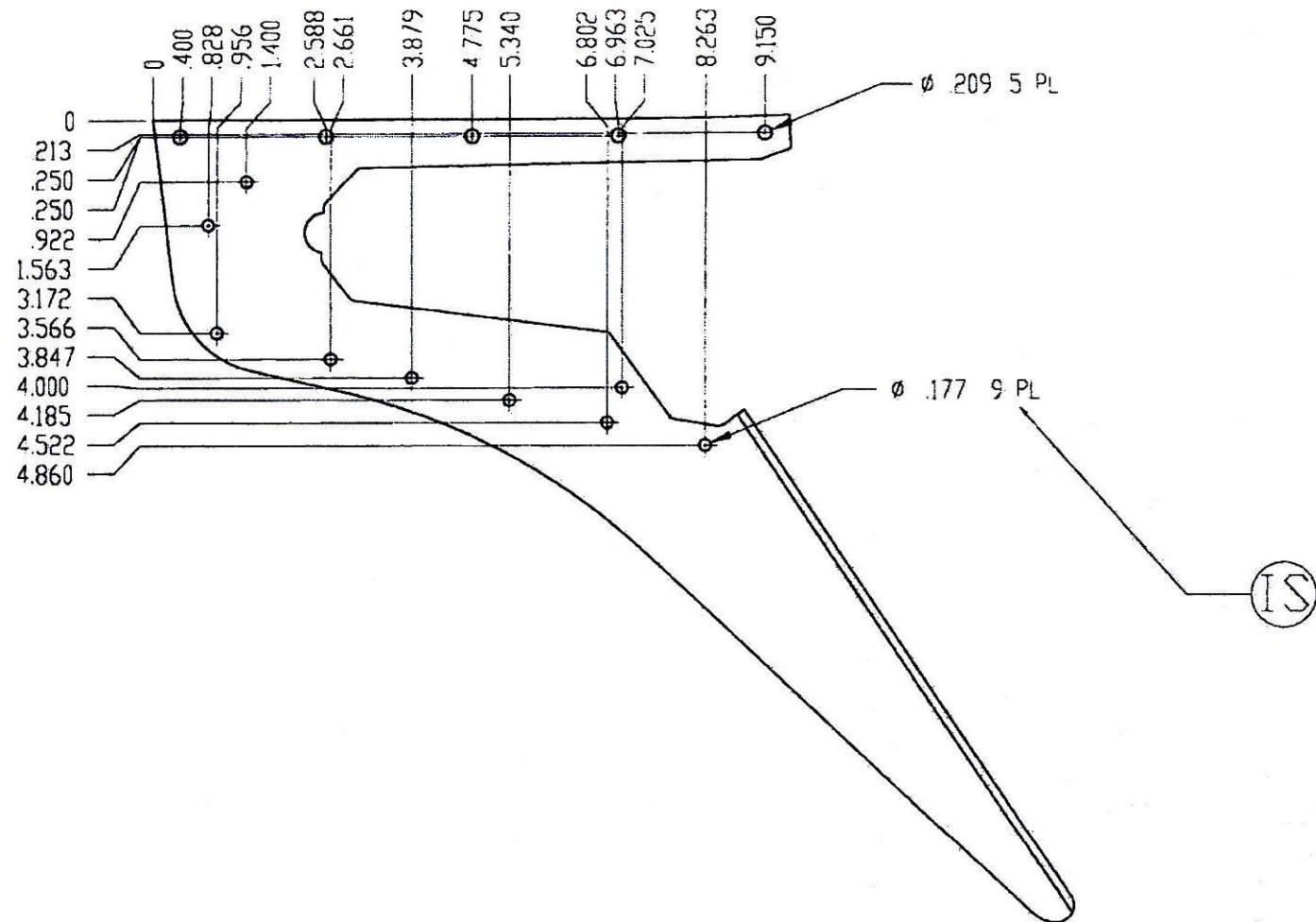
SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 148577 MLS
 16-07-12

10	R	601.1541		19	LOCKNUT	MS21042L08
9	R	601.2764		38	WASHER	NAS1149FN832P
8	R	601.2765		19	SCREW	MS27039-0819
7	D	601.2766		2	RIVET	MS20470AD5-18
				.3001		
F/N	TC	PART NUMBER	QTY	DESCRIPTION		MATERIAL/SPECIFICATION
DOCUMENTS EFFECTED:						CHANGE CATEGORY
☐ MDL ☒ INSTALL INSTRUC ☒ ICA ☐ FMS ☒ BOM						DER REVIEW REQUIRED
						☐ MAJOR ☒ MINOR
						☐ YES ☒ NO

SHEET 3 IS:



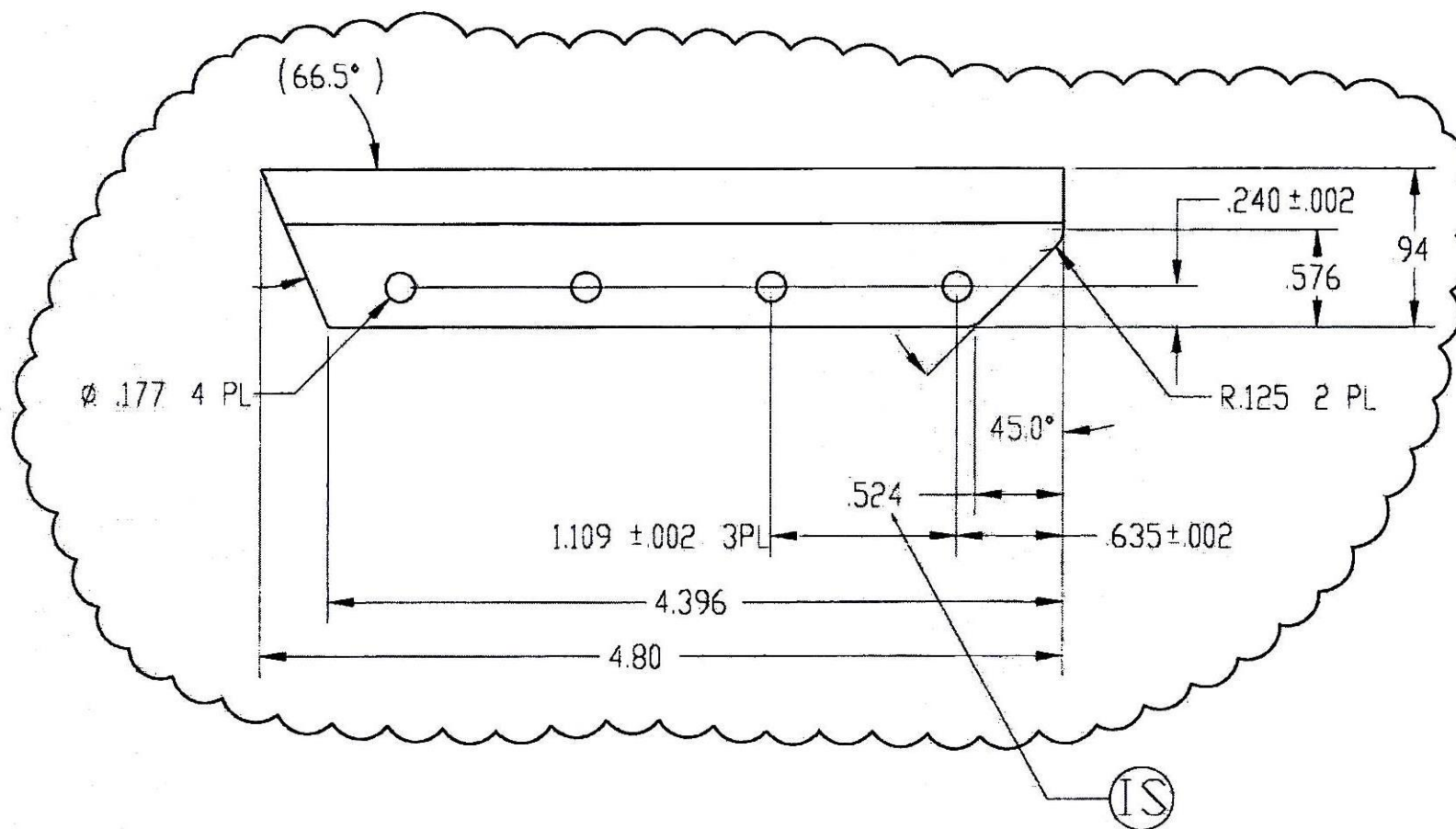
F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL/SPECIFICATION

SHEET 5 IS:

SECTION F-F



F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL/SPECIFICATION
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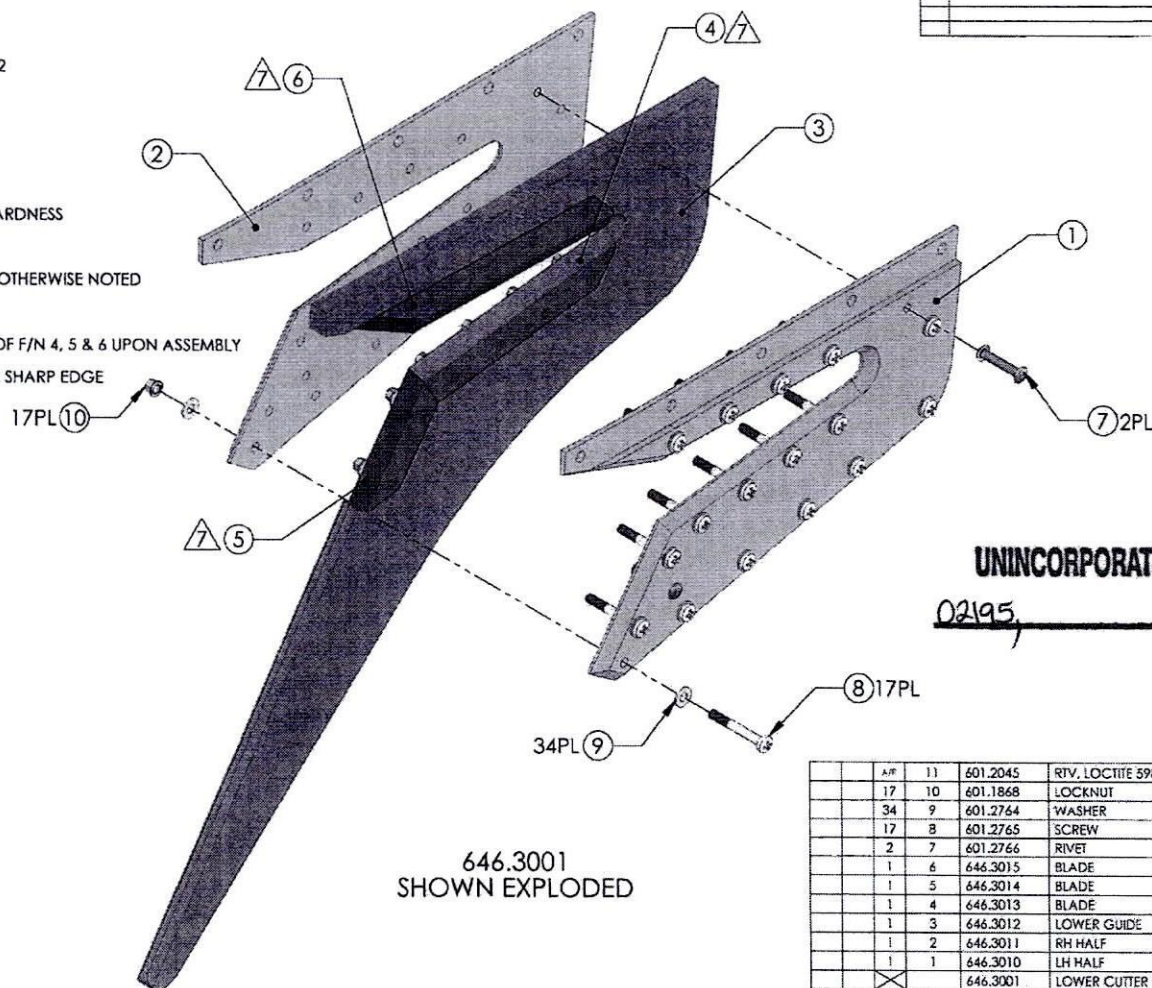
SHEET 6, ZONE C4, IS:

F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL/SPECIFICATION
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THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

NOTES:

- 1 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK; CARDINAL 4860-50 PRETREATMENT PRIMER PRIME IAW MIL-P-23377J TYPE I CLASS N
- 3 MATERIAL: AISI A2 TOOL STEEL
CONDITION: ANNEALED
POST PROCESS: HEAT TREAT TO 58-62 Rc ROCKWELL HARDNESS
- 4 FINISH: PRIME IAW MIL-P-23377J TYPE I CLASS N
- 5 DEBURR AND BREAK ALL SHARP EDGES EXCEPT WHERE OTHERWISE NOTED
- 6 IDENTIFY IAW MPP-120
- 7 APPLY F/N 11 AS REQUIRED TO ALL FAYING SURFACES OF F/N 4, 5 & 6 UPON ASSEMBLY
- 8 CUTTING EDGE INTENDED TO BE SHARP, DO NOT BREAK SHARP EDGE



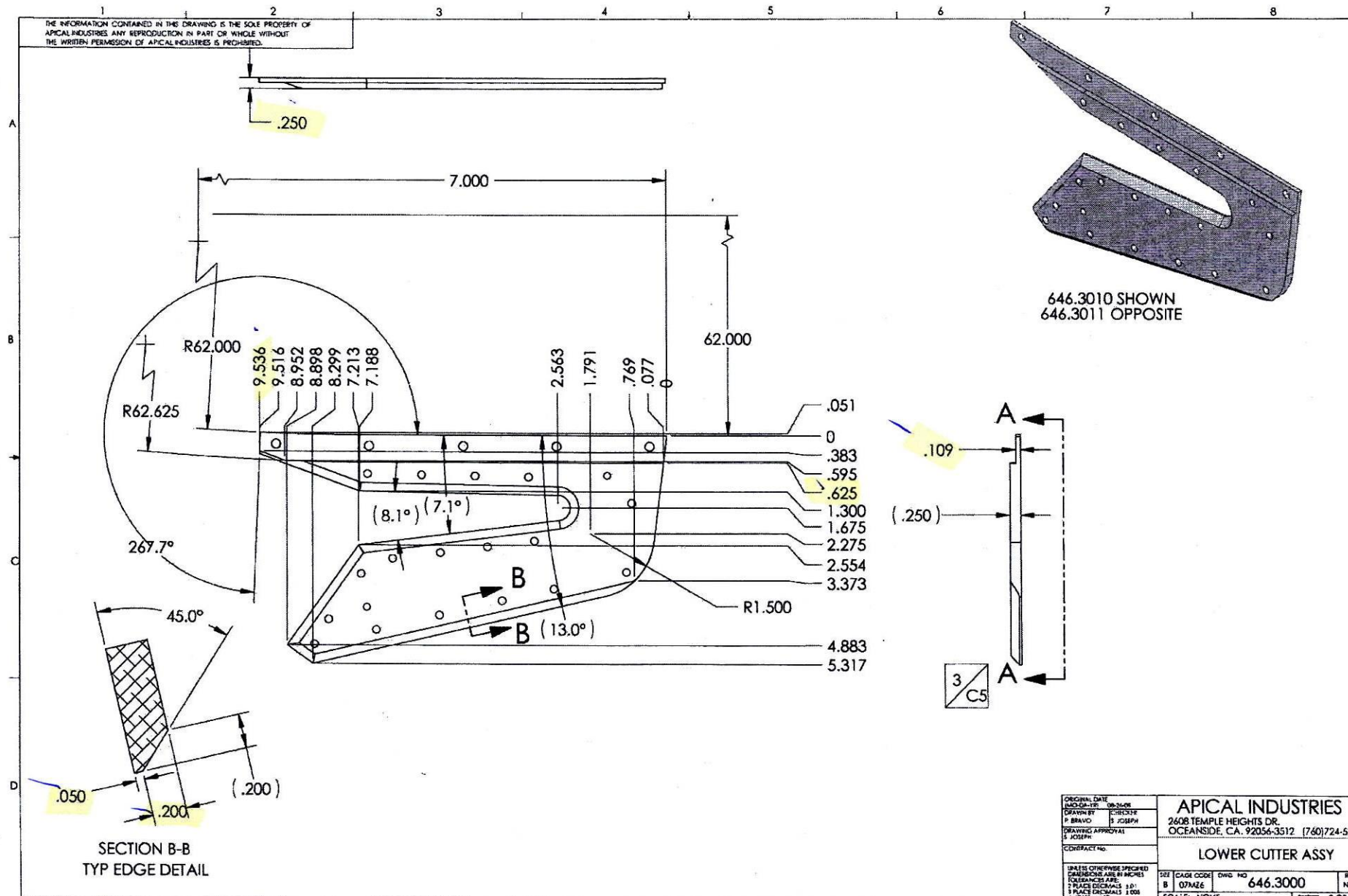
UNINCORPORATED ECN(s)

02195

646.3001
SHOWN EXPLODED

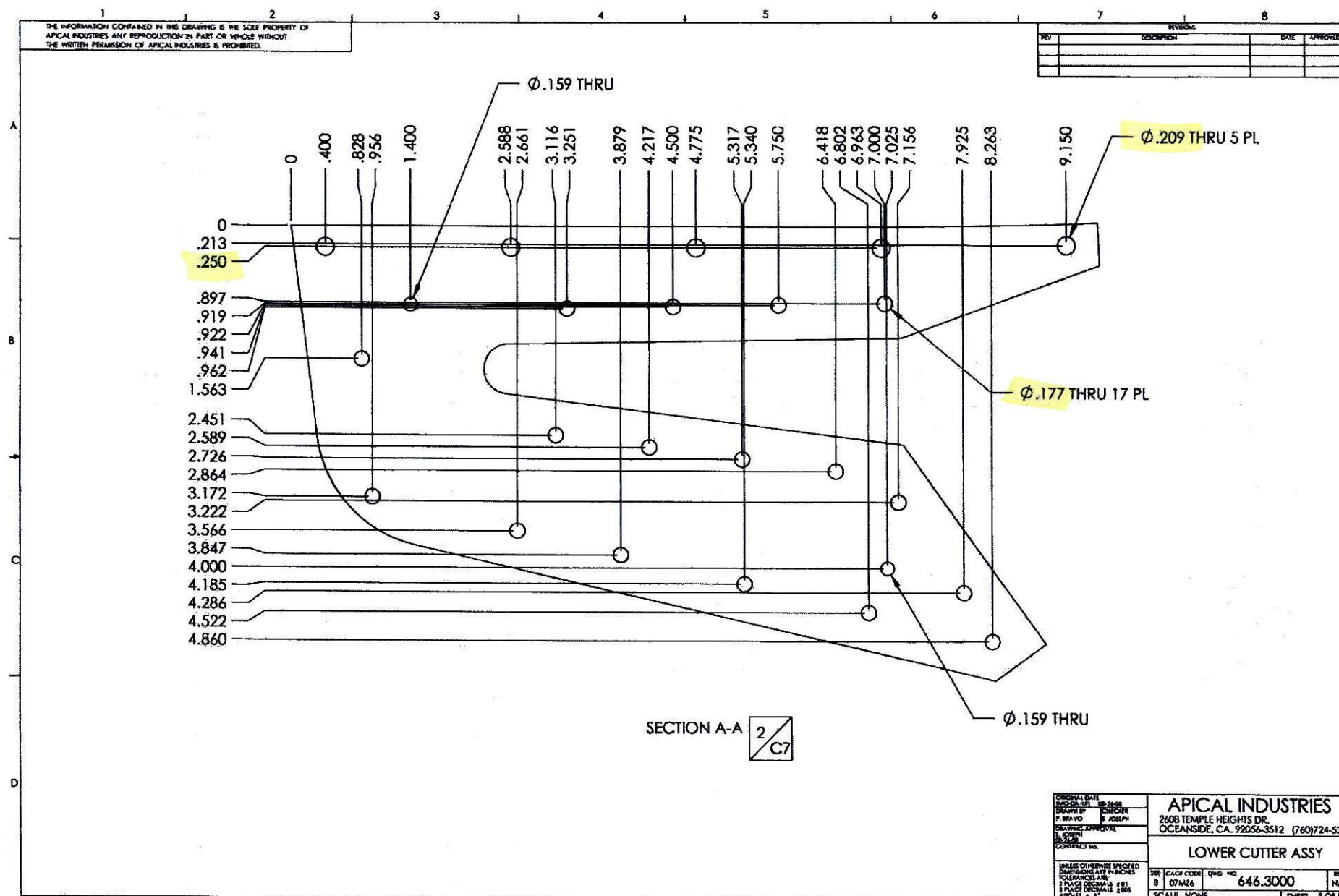
		A/P	11	601.2045	RTV, LOCTITE 598				
			17	10	601.1868	LOCKNUT	M21045-08		
			34	9	601.2764	WASHER	M3114FYNESCP		
			17	8	601.2765	SCREW	M3270H 0819		
			2	7	601.2766	RIVET	M2104070405-15		
			1	6	646.3015	BLADE			△
			1	5	646.3014	BLADE		△	△
			1	4	646.3013	BLADE		△	△
			1	3	646.3012	LOWER GUIDE		△	△
			1	2	646.3011	RH HALF		△	△
			1	1	646.3010	LH HALF		△	△
					646.3001	LOWER CUTTER ASSY			
		X	FIND #	PART #	DESCRIPTION	MATL			
		1001							
QTY		PARTS LIST							
NEXT ASSY (S)		ORIGINAL DATE: 08-29-08							
646.4000		DRAWN BY: J. JOSEPH							
		P. RAUVO							
		DRAWING APPROVAL: 08-29-08							
		CORRECTION NO.							
		UNLESS OTHERWISE SPECIFIED							
		DIMENSIONS ARE IN INCHES							
		TOLERANCES ARE:							
		2 PLACE DECIMALS ± .01							
		3 PLACE DECIMALS ± .005							
		ANGLES ± .5°							
		NEXT ASSY (S)							
		646.4000							
		ORIGINAL DATE: 08-29-08							
		DRAWN BY: J. JOSEPH							
		P. RAUVO							
		DRAWING APPROVAL: 08-29-08							
		CORRECTION NO.							
		UNLESS OTHERWISE SPECIFIED							
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		TOLERANCES ARE:							
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		646.4000							
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		646.4000							
		ORIGINAL DATE: 08-29-08							
		DRAWN BY: J. JOSEPH							
		P. RAUVO							
		DRAWING APPROVAL: 08-29-08							
		CORRECTION NO.							
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		ANGLES ± .5°							
		NEXT ASSY (S)							
		646.4000							
		ORIGINAL DATE: 08-29-08							
		DRAWN BY: J. JOSEPH							
		P. RAUVO							
		DRAWING APPROVAL: 08-29-08							
		CORRECTION NO.							
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		3 PLACE DECIMALS ± .005							
		ANGLES ± .5°							
		NEXT ASSY (S)							
		646.4000							
		ORIGINAL DATE: 08-29-08							
		DRAWN BY: J. JOSEPH							
		P. RAUVO							
		DRAWING APPROVAL: 08-29-08							
		CORRECTION NO.							
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		DRAWN BY: J. JOSEPH							
		P. RAUVO							

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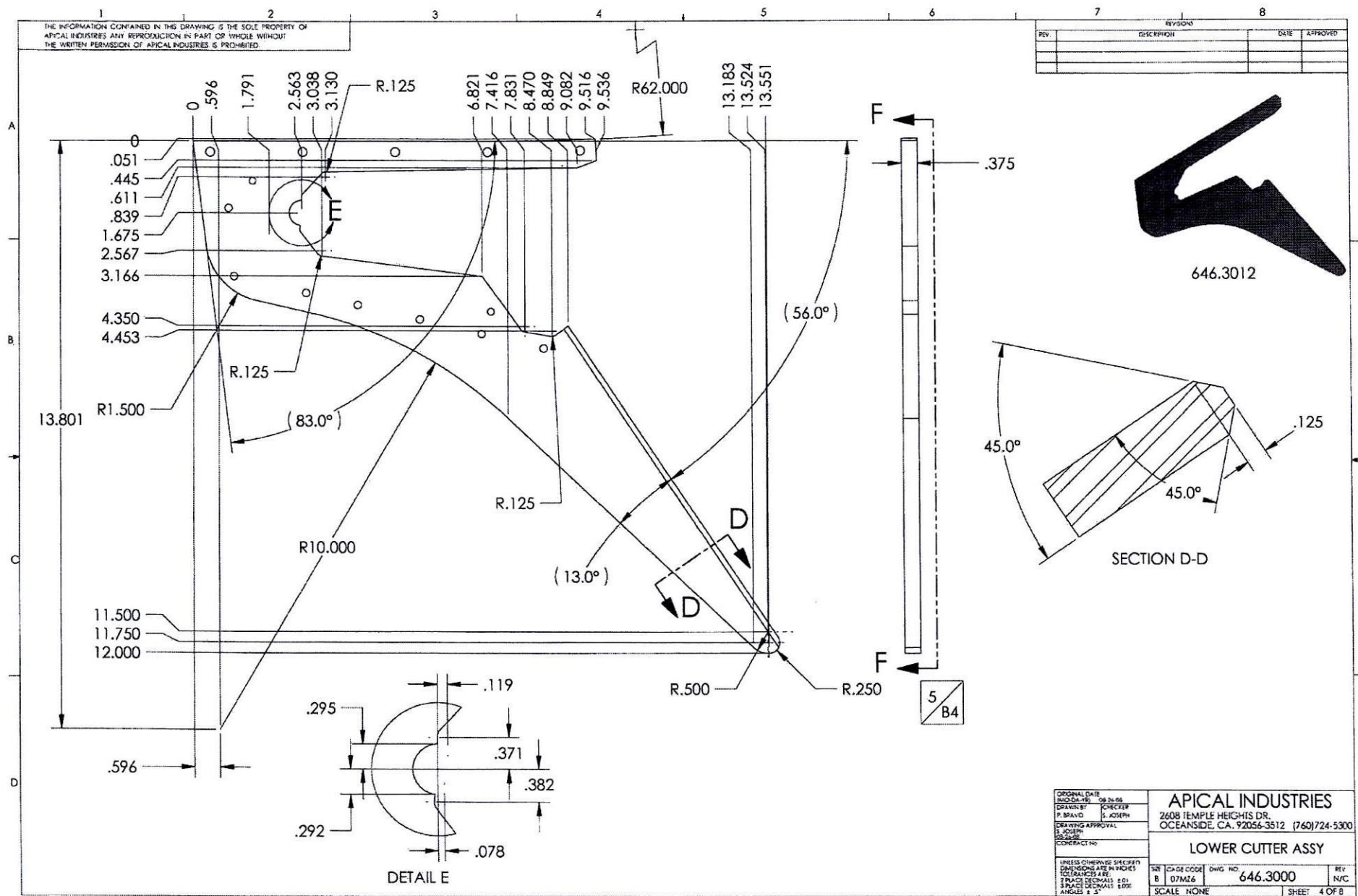
REV	DESCRIPTION	DATE	APPROVED



ORIGINAL DATE 10/28/11	DESIGNED BY P. MAYO	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300
DRAWN BY J. JOSEPH	CHECKED BY J. JOSEPH	LOWER CUTTER ASSY
DATE 10/28/11	PROJECT NO. 646.3000	REV. N/C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 1 PLACE DECIMALS ±.01 2 PLACE DECIMALS ±.005 ANGLES ±.5°		SHEET 3 OF 8

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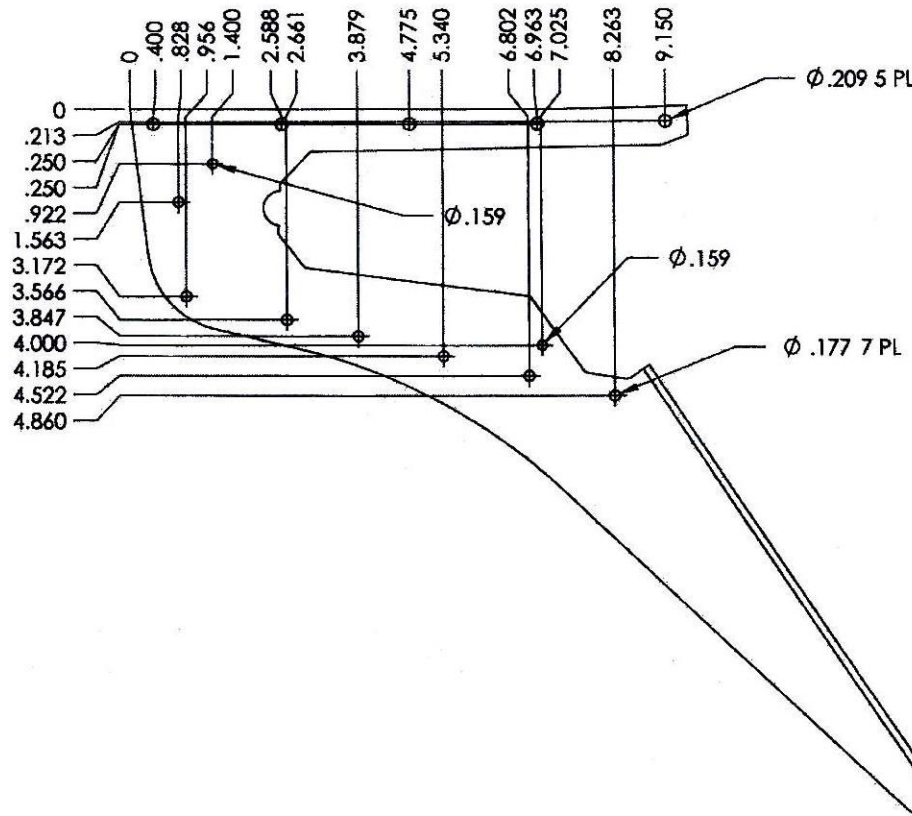
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



ORIGINAL DATE 10/20/81		APICAL INDUSTRIES	
DRAWN BY P. BRAYO		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760) 724-5300	
CHECKED BY S. JOYNER		LOWER CUTTER ASSY	
DRAWING APPROVAL S. JOYNER		SHEET 4 OF 8	REV. N/C
CONTRACT NO.		DWG. NO. 646.3000	SCALE NONE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 1 PLACE DECIMALS ±.01 2 PLACE DECIMALS ±.005 ANGLES ±.5°			

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

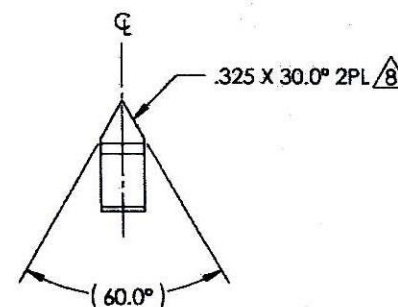
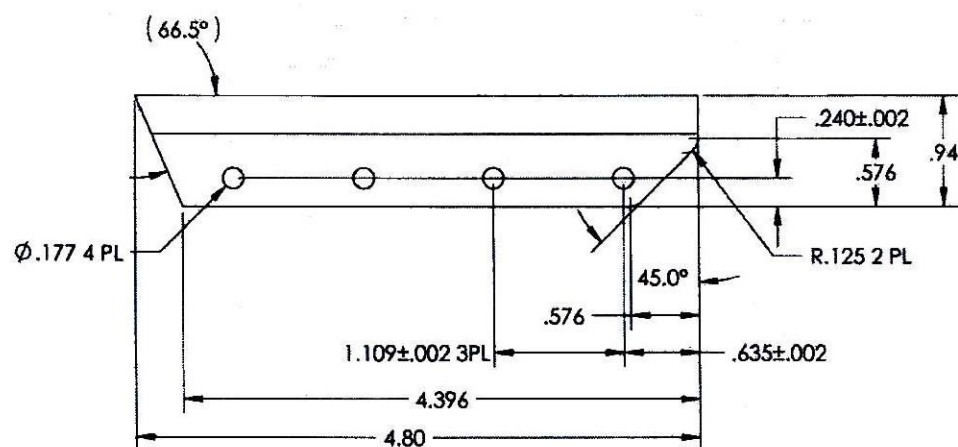
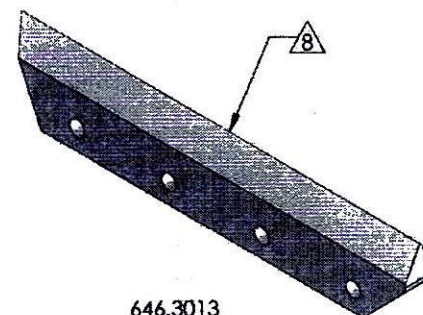
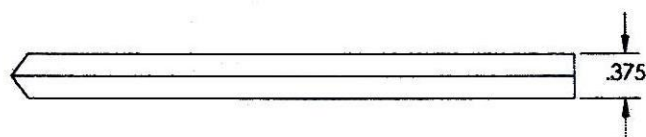


SECTION F-F 4/B6

ORIGINAL DATE 10/20/08		DESIGNED BY P. BRAVO		DRAWING APPROVAL S. JOSEPH	
CHECKED BY S. JOSEPH		CONSTRUCTING		APICAL INDUSTRIES	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 1 PLACE DECIMALS ±.01 2 PLACE DECIMALS ±.005 ANGLES ±.5°		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300		LOWER CUTTER ASSY	
REV	DATE	QWG NO.	REV	RVC	
1	07/12/08	646.3000	1	RVC	
SCALE NONE		SHEET 5 OF 8			

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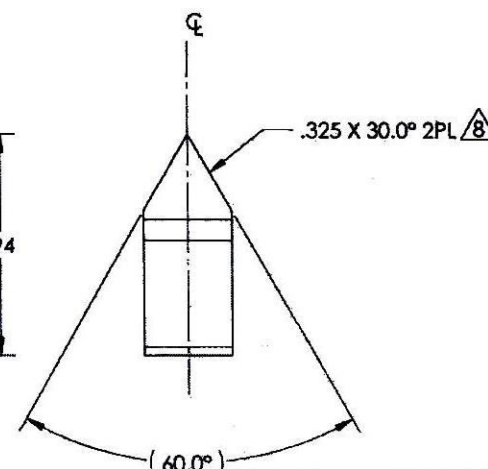
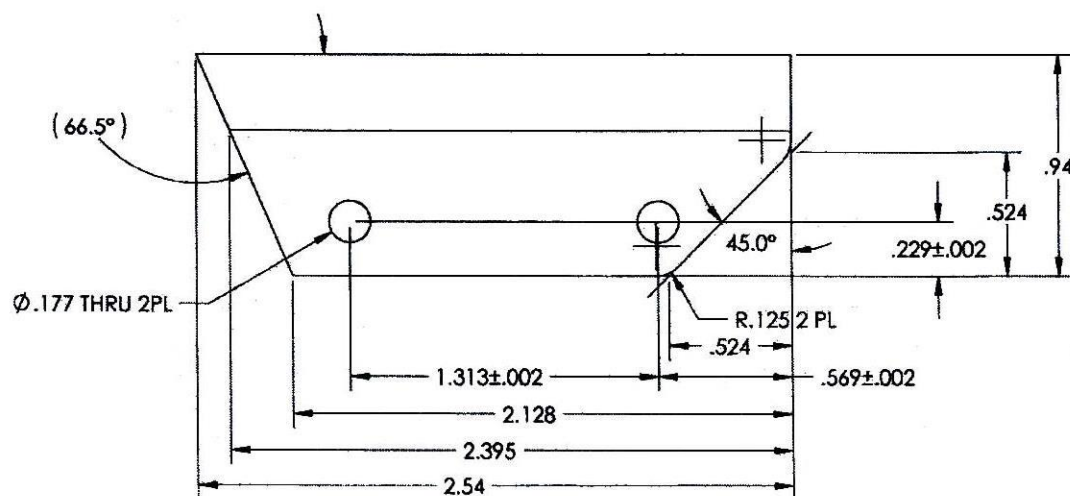
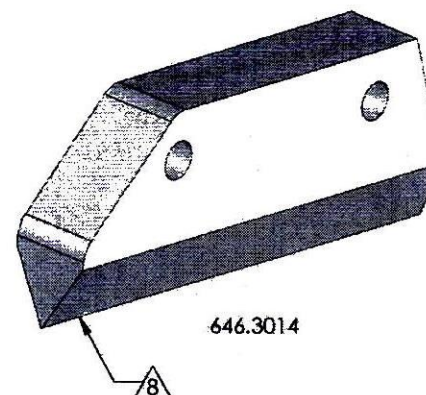
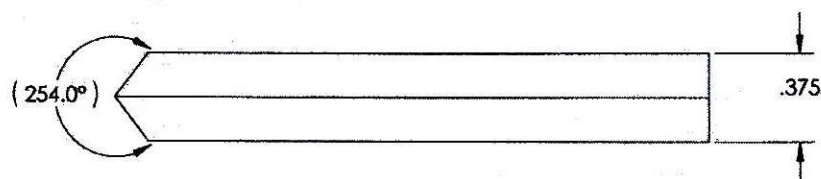
REVISIONS			
REV	DESCRIPTION	DATE	APPROVE



ORIGINAL DATE 10/20/01 DRAWN BY P. BRAYO DRAWING APPROVAL S. JOSEPH SECTION CONNECTING		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS DECIMALS 2 PLACES DECIMALS 1.000 ANGLES ± .5°		LOWER CUTTER ASSY	
REV	CAGE CODE	DWG. NO.	REV
8	07M26	646.3000	N/C
SCALE: NONE		SHEET 6 OF 8	

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REV	DESCRIPTION	DATE	APPROVED

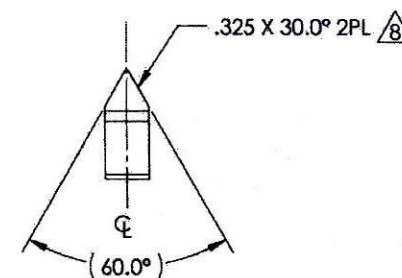
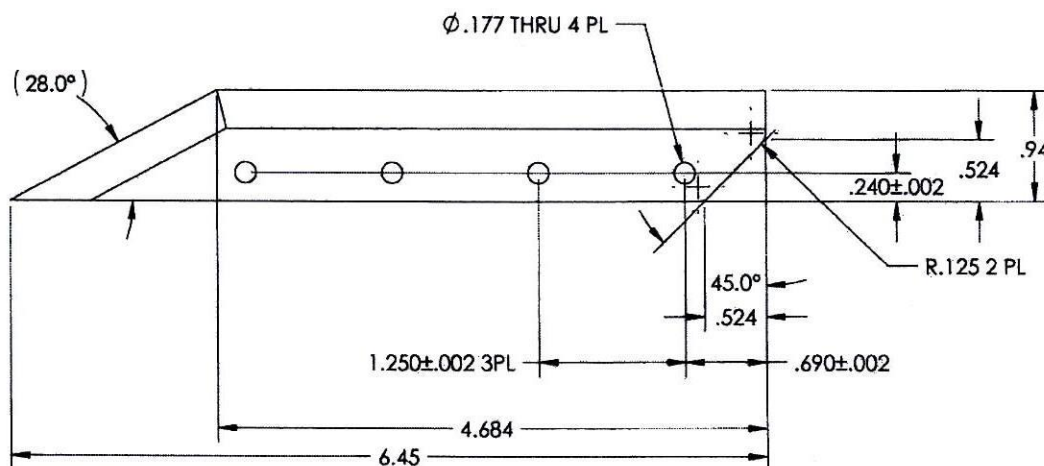
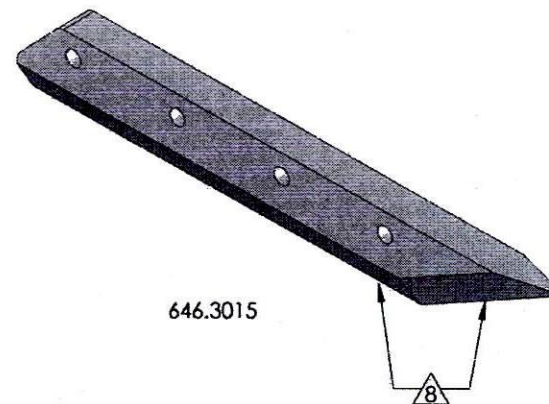
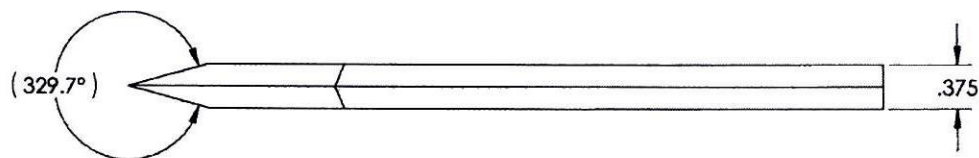


ORIGINAL DATE 2000-01-28 08:35:58			
DRAWN BY: J. JOSEPH			
DRAWING APPROVAL			
J. JOSEPH			
CHECKED BY:			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± 1°			
REV	CAGE CODE	DWG. NO.	REV
B	07MA26	646.3000	N/C
SCALE: NONE		SHEET 7 OF 8	

APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR
OCEANSIDE, CA. 92056-3512 (760)724-5300
LOWER CUTTER ASSY

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REV	DESCRIPTION	DATE	APPROVED



ORIGINAL DATE 10/24/11	DR 2408	APICAL INDUSTRIES	
DRAWN BY P. BRAVO	CHECKED S. JOSEPH	2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL S. JOSEPH	DATE 10/24/11	LOWER CUTTER ASSY	
CONTRACT NO.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 3 PLACE DECIMALS ±.005 ANGLES ± .5°	SER S	CAGE CODE 07ME6	DWG. NO. 646.3000
	SCALE NONE		REV. N/C
			SHEET 6 OF 8



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO33573

Purchase Order Date 9/8/2016

PO Print Date 9/13/2016

Page Number 1 of 4

Order From :

VC-ATG001

Ship To : DART AEROSPACE LTD

A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED

Contact Name

Vendor Phone

613-446-4544

Ship To Contact

Ship To Phone

Ship Via:

VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	149303	646.2910 deflector rev. n/c	9/22/2016 Yes 9/22/2016		6.00	\$48.00	\$288.00
FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE I CLASS N							Line Total: \$288.00
2	148577	646.3011 RH HALF REV. N/C	9/22/2016 Yes 9/22/2016		8.00	\$10.25	\$82.00
FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE I CLASS N							Line Total: \$82.00
3	150389	646.3718 CUSTOM WASHER REV. A	9/22/2016 Yes 9/22/2016		16.00	\$3.95	\$63.20
FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE I CLASS N							

Note:

9/13/2016



A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE STREET
ROCKLAND, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 912311

Date: 27-Sep-16

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

CHANTAL LAVOIE
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
Quantity	Description		
	PLEASE REFERENCE THE PACK LIST NUMBER ON ALL CORRESPONDENCE TO THIS SHIPMENT. IF YOU HAVE ANY QUESTIONS, PLEASE CALL AT (613) 446-4544.		
1 ea	Part: ADMINISTRATION FEE ADMINISTRATION FEE Job: 20092	Rev: N/A PO: 33573	Line: 10
8 ea	Part: 646.3011 RH half Hard Anodize, Type III, Class 2 (MIL-A-8625) Primer, MIL-P-23377J, TYPE 1, CLASS N Job: 20084	Rev: N/C PO: 33573	Line: 2
16 ea	Part: 646.3718 Custom washer Hard Anodize, Type III, Class 2 (MIL-A-8625) Primer, MIL-P-23377J, TYPE 1, CLASS N Job: 20085	Rev: A PO: 33573	Line: 2
10 ea	Part: 646.9710 Body Hard Anodize, Type III, Class 2 (MIL-A-8625) Primer, MIL-P-23377J, TYPE 1, CLASS N Job: 20086	Rev: D PO: 33573	Line: 4
6 ea	Part: 647.2113 Lower rail Hard Anodize, Type III, Class 2 (MIL-A-8625) Primer, MIL-P-23377J, TYPE 1, CLASS N Job: 20087	Rev: C PO: 33573	Line: 5
7 ea	Part: 646.3719 Doubler Hard Anodize, Type III, Class 2 (MIL-A-8625)	Rev: A	



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Terms		Ship Via	
Quantity	Description		
	Primer, MIL-P-23377J, TYPE 1, CLASS N Job: 20088 PO: 33573 Line: 6		
7 ea	Part: 646.3719 Rev: A Doubler Hard Anodize, Type III, Class 2 (MIL-A-8625) Primer, MIL-P-23377J, TYPE 1, CLASS N Job: 20089 PO: 33573 Line: 7		
6 ea	Part: 647.3914 Rev: C Breakaway Hard Anodize, Type III, Class 2 (MIL-A-8625) Primer, MIL-P-23377J, TYPE 1, CLASS N Job: 20090 PO: 33573 Line: 8		
DATE: <u>27/9/16</u> CERTIFIED SIGNATURE: <u>[Signature]</u> RECEIVER SIGNATURE: <u>SP/16-9-28</u> Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. CERTIFICATE OF CONFORMANCE A.T.G. INDUSTRIES INC. CERTIFIES THAT ALL ITEMS IN THIS SHIPMENT CONFORM TO REQUIREMENTS. MADE IN CANADA.			